



Size-Diameter				Size-Diameter				Size-Diameter			
mm	inch	dg/lg	flute overall	mm	inch	dg/lg	flute overall	mm	inch	dg/lg	flute overall
0.50			6 22	2.37		42	30 57	4.10			43 75
0.55			7 24	2.38	3/32		30 57	4.20			43 75
0.60			7 24	2.40			30 57	4.22		19	43 75
0.65			8 26	2.44		41	30 57	4.30		18	47 80
0.70			9 28	2.49		40	30 57	4.37	11/64		47 80
0.75	1/32		9 28	2.50			30 57	4.39		17	47 80
0.80			10 30	2.53		39	30 57	4.40			47 80
0.85			10 30	2.58		38	30 57	4.50		16	47 80
0.90			11 32	2.60			30 57	4.57		15	47 80
0.95			11 32	2.64		37	30 57	4.60			47 80
1.00			12 34	2.70			33 61	4.62		14	47 80
1.02			12 34	2.71		36	33 61	4.70		13	47 80
1.04			12 34	2.78	7/64		33 61	4.76	3/16		52 86
1.07			14 36	2.79		35	33 61	4.80		12	52 86
1.09		57	14 36	2.80			33 61	4.85		11	52 86
1.10			14 36	2.82		34	33 61	4.90			52 86
1.18		56	14 36	2.87		33	33 61	4.92		10	52 86
1.19	3/64		16 38	2.90			33 61	4.98		9	52 86
1.20			16 38	2.95		32	33 61	5.00			52 86
1.30			16 38	3.00			33 61	5.06		8	52 86
1.32		55	16 38	3.05		31	36 65	5.10			52 86
1.40		54	18 40	3.10			36 65	5.11		7	52 86
1.50			18 40	3.17	1/8		36 65	5.16	13/64		52 8
1.51		53	20 43	3.20			36 65	5.18		6	52 86
1.59	1/16		20 43	3.26		30	36 65	5.20			52 86
1.60			20 43	3.30			36 65	5.22		5	52 86
1.61		52	20 43	3.40			39 70	5.30			52 86
1.70		51	20 43	3.45		29	39 70	5.31		4	57 93
1.78		50	22 46	3.50			39 70	5.40			57 9
1.80			22 46	3.57	9/64	28	39 70	5.41		3	57 93
1.85		49	22 46	3.60			39 70	5.50			57 93
1.90			22 46	3.66		27	39 70	5.56	7/32		57 93
1.93		48	24 49	3.70			39 70	5.60			57 93
1.98	5/64		24 49	3.73		26	39 70	5.61		2	57 93
1.99		47	24 49	3.80		25	43 75	5.70			57 93
2.00			24 49	3.86		24	43 75	5.79		1	57 93
2.06		46	24 49	3.90			43 75	5.80			57 93
2.08		45	24 49	3.91		23	43 75	5.90			57 93
2.10			24 49	3.97	5/32		43 75	5.94		A	57 93
2.18		44	27 53	3.99		22	43 75	5.95	15/64		57 93
2.20			27 53	4.00			43 75	6.00			57 93
2.26		43	27 53	4.04		21	43 75	6.04		B	63 101
2.30			27 53	4.09		20	43 75	6.10			63 101

Size-Diameter			Length mm		Size-Diameter			Length mm		Size-Diameter			Length mm	
mm	inch	dg/lg	flute	overall	mm	inch	dg/lg	flute	overall	mm	inch	dg/lg	flute	overall
6.15		C	63	101	8.73	11/32		81	125	11.60			94	142
6.2			63	101	8.80			81	125	11.70			94	142
6.25		D	63	101	8.84		S	81	125	11.80			94	142
6.3			63	101	8.90			81	125	11.90			101	151
6.35	1/4	E	63	101	9.00			81	125	11.91	15/32		101	151
6.4			63	101	9.09		T	81	125	12.00			101	151
6.5			63	101	9.10			81	125	12.10			101	151
6.53		F	63	101	9.13	23/64		81	125	12.20			101	151
6.6			63	101	9.20			81	125	12.30	31/64		101	151
6.63		G	63	101	9.30			81	125	12.40			101	151
6.7			63	101	9.34		U	81	125	12.50			101	151
6.75	17/64	H	69	109	9.40			81	125	12.60			101	151
6.8			69	109	9.50			81	125	12.70	1/2		101	151
6.9		I	69	109	9.52	3/8		87	133	12.80			101	151
7			69	109	9.58		V	87	133	12.90			101	151
7.03		J	69	109	9.60			87	133	13.00			101	151
7.1			69	109	9.70			87	133	13.10	33/64		101	151
7.14	9/32	K	69	109	9.80		W	87	133	13.20			101	151
7.2			69	109	9.90			87	133	13.30			108	160
7.3			69	109	9.92	25/64		87	133	13.40			108	160
7.37		L	69	109	10.00			87	133	13.49	17/32		108	160
7.4			69	109	10.08		X	87	133	13.50			108	160
7.49		M	69	109	10.10			87	133	13.60			108	160
7.5			69	109	10.20			87	133	13.70			108	160
7.54	19/64		75	117	10.26		Y	87	133	13.80			108	160
7.6			75	117	10.30			87	133	13.89	35/64		108	160
7.67		N	75	117	10.32	13/32		87	133	13.90			108	160
7.7			75	117	10.40			87	133	14.00			108	160
7.8			75	117	10.49		Z	87	133	14.25			114	169
7.9			75	117	10.50			87	133	14.29	9/16		114	169
7.94	5/16		75	117	10.60			87	133	14.50			114	169
8			75	117	10.70			94	142	14.68	37/64		114	169
8.03		O	75	117	10.72	27/64		94	142	14.75			114	169
8.1			75	117	10.80			94	142	15.00			114	169
8.2		P	75	117	10.90			94	142	15.08	19/32		120	178
8.3			75	117	11.00			94	142	15.25			120	178
8.33	21/64		75	117	11.10			94	142	15.48	39/64		120	178
8.4			75	117	11.11	7/16		94	142	15.50			120	178
8.43		Q	75	117	11.20			94	142	15.75			120	178
8.5			75	117	11.30			94	142	15.87	5/8		120	178
8.6			81	125	11.40			94	142	16.00			120	178
8.61		R	81	125	11.50			94	142					
8.7			81	125	11.51	29/64		94	142					